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under normal daylight ground conditions.

- (g) If the engine exhaust gases are discharged into the pusher propeller disc, it must be shown by tests, or analysis supported by tests, that the propeller is capable of continuous safe operation.
- (h) All engine cowling, access doors, and other removable items must be designed to ensure that they will not separate from the airplane and contact the pusher propeller.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–26, 45 FR 60171, Sept. 11, 1980; Amdt. 23–29, 49 FR 6847, Feb. 23, 1984; Amdt. 23–43, 58 FR 18970, Apr. 9, 1993; Amdt. 23–59, 73 FR 63345, Oct. 24, 2008]

§ 23.907 Propeller vibration and fatigue.

This section does not apply to fixedpitch wood propellers of conventional design.

- (a) The applicant must determine the magnitude of the propeller vibration stresses or loads, including any stress peaks and resonant conditions, throughout the operational envelope of the airplane by either:
- (1) Measurement of stresses or loads through direct testing or analysis based on direct testing of the propeller on the airplane and engine installation for which approval is sought; or
- (2) Comparison of the propeller to similar propellers installed on similar airplane installations for which these measurements have been made.
- (b) The applicant must demonstrate by tests, analysis based on tests, or previous experience on similar designs that the propeller does not experience harmful effects of flutter throughout the operational envelope of the airplane.
- (c) The applicant must perform an evaluation of the propeller to show that failure due to fatigue will be avoided throughout the operational life of the propeller using the fatigue and structural data obtained in accordance with part 35 of this chapter and the vibration data obtained from compliance with paragraph (a) of this section. For the purpose of this paragraph, the propeller includes the hub, blades, blade retention component and any other propeller component whose failure due

to fatigue could be catastrophic to the airplane. This evaluation must include:

- (1) The intended loading spectra including all reasonably foreseeable propeller vibration and cyclic load patterns, identified emergency conditions, allowable overspeeds and overtorques, and the effects of temperatures and humidity expected in service.
- (2) The effects of airplane and propeller operating and airworthiness limitations.

[Amdt. 23-59, 73 FR 63345, Oct. 24, 2008]

§23.909 Turbocharger systems.

- (a) Each turbocharger must be approved under the engine type certificate or it must be shown that the turbocharger system, while in its normal engine installation and operating in the engine environment—
- (1) Can withstand, without defect, an endurance test of 150 hours that meets the applicable requirements of §33.49 of this subchapter; and
- (2) Will have no adverse effect upon the engine.
- (b) Control system malfunctions, vibrations, and abnormal speeds and temperatures expected in service may not damage the turbocharger compressor or turbine.
- (c) Each turbocharger case must be able to contain fragments of a compressor or turbine that fails at the highest speed that is obtainable with normal speed control devices inoperative.
- (d) Each intercooler installation, where provided, must comply with the following—
- (1) The mounting provisions of the intercooler must be designed to withstand the loads imposed on the system;
- (2) It must be shown that, under the installed vibration environment, the intercooler will not fail in a manner allowing portions of the intercooler to be ingested by the engine; and
- (3) Airflow through the intercooler must not discharge directly on any airplane component (e.g., windshield) unless such discharge is shown to cause no hazard to the airplane under all operating conditions.
- (e) Engine power, cooling characteristics, operating limits, and procedures